

Reciprocating Liquid Chillers

For Model D Units **30HR,HS070-160**

- All 208/230 Volt Units Have Extended-Voltage Compressor Motors
- All Units Have Suction-Cutoff Unloading System



SAFETY CONSIDERATIONS

Installation, start-up and servicing of this equipment can be hazardous due to system pressures, electrical components and equipment location (roofs, elevated structures, etc.).

Only trained, qualified installers and service mechanics should install, start-up and service this equipment.

When working on the equipment, observe precautions in the literature, tags, stickers and labels attached to the equipment and to any other safety precautions that apply.

- Follow all safety codes.
- Wear safety glasses and work gloves.
- Use care in handling, rigging and setting bulky equipment.

WARNING: Do not use power to equipment or start and before performing maintenance or service.

INSTALLATION LOCATION

Do not store units in an area exposed to weather because of sensitive control mechanisms and electrical devices. Locate unit indoors.

See Fig. 1 for door clearance. Allow following clearances for service access.

Front	3 to 4 ft
Rear	2 ft
Ends	tube removal at one (either) end, see Fig. 1; 2 ft at opposite end.

Floor must be strong enough to support operating weight (see Table 1). If necessary, add supporting structure (steel beams or reinforced concrete slabs) to floor to transfer weight to nearest beams.

Figure 1 shows location of 6 mounting holes. Each point supports approximately 1/6 of the operating weight.

Do not remove unit from skid until it is in final location. Rig from the 2-in. diam holes in the cooler end flanges. Lower carefully onto floor or rollers. Push or pull only on the skid, *not the unit*. If the unit is moved on rollers, use a minimum of 3, evenly spaced.

Areas where corners will be located must be level before unit is placed. Level unit with spirit level on frame channels. Bolt to floor (recommended for basement or ground floor installations that transmit vibration to ground without affecting building structure).

All compressors have mufflers and are attached rigidly on top of rails mounted on spring vibration isolators. Remove rail mounting bolts so rails float freely on springs. *If bolts are not removed, they may reighten from vibration during operation.*

Interconnecting piping must be flexible enough to prevent vibration transmission. If vibration still occurs, use isolators on unit. If installation is on upper floor where vibration cannot be transmitted to the ground, use field-purchased isolator springs under each unit mounting hole.

CONDENSER

Run water supply lines as short as possible. Size lines according to head pressure available (not necessarily connection size), especially on cooling tower applications. See Carrier System Design Manual, Part 3, Piping Design.

For installations requiring a water regulating valve, a separate valve is required (not supplied by Carrier) for each circuit. Water bypass valves must be installed on cooling tower applications where low outdoor ambients affect head pressure.

The 30HS units using air-cooled or evaporative condensers should have adequate means for head pressure control when operating below 60 F outdoor ambient.

Accessory water manifold packages are available to manifold 2 condensers on 30HR,070-140 units. Connections are shown in Fig. 1. Each package

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