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Product: Truck (3406B)

Model: 3406B Truck Engine (4C)

Configuration: 3406B Truck Engine (2300000-14711)

**Disassembly and Assembly****3406B DIESEL TRUCK ENGINE**

Model Number: 3406B14711-01

Publication Date: 03/25/2009

Date Updated: 03/25/2009

3406B14711-01

**Aftercooler Core**

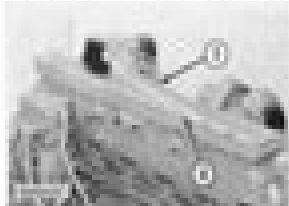
SAC'S - 1004-011, 1004-012

**Remove Aftercooler Core**

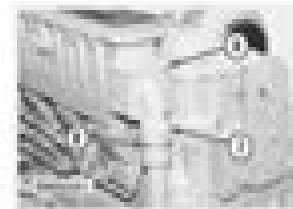
1. Drain the coolant from the engine.



2. Remove bolts (1) from the adapter. Loosen turbocharger compressor housing clamp (2), and rotate turbocharger tube (3) out of the way of the aftercooler housing.



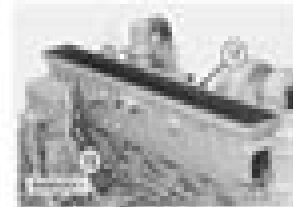
3. Put identification marks on the bolts which hold the aftercooler cover in position for installation purposes. Remove bolts (4) that hold the aftercooler cover to the aftercooler housing. Remove aftercooler cover (5).



4. Remove four bolts (6), others (7), the two adapters and pipe (8).



5. Remove four bolts (9), others (10) and two adapters (11).



6. Remove aftercooler core (12) from aftercooler housing (13).



7. Remove O-ring seals (14) and gaskets (15) if necessary.

# 3406c Caterpillar Engine Operation And Maintenance Manual

**B Lingard**



### **3406c Caterpillar Engine Operation And Maintenance Manual:**

**Chilton's Diesel Engine Service Manual, 1984** John H. Weise, 1984      **Publications Stocked by the Marine Corps (indexed by Distribution).** , 1985      *Motor Truck Engineering Handbook* James Fitch, 1993-11-01 This fourth edition updates the basic truck engineering data from previous editions and introduces the latest advancements in electronic applications to truck power trains and operations assuring optimum performance and economy with a safer and cleaner environment Useful data from official government tests on anti lock brakes and traction enhance this edition Likewise environmental concerns are addressed through the use of non polluting vehicles using alternative fuels and electrical energy

Technical Manual for Scraper, Earth Moving, Motorized, Diesel Engine Driven, NSN 3805-01-153-1854 , 1985      **Fleet Owner** , 1986      Monthly Catalogue, United States Public Documents , 1992      Monthly Catalog of United States Government Publications , 1992      ,      *Solid Wastes Management/Refuse Removal Journal* , 1979      *Rural and Urban Roads* , 1982      *Beverage Industry Annual Manual* , 1983      *Michigan Roads and Pavements* , 1996      **Scientific and Technical Aerospace Reports** , 1991      **California Builder & Engineer** , 1996      **Diesel Progress North American** , 1987      **Catalog of Copyright Entries. Third Series** Library of Congress. Copyright Office, 1975      *Pumpers :* *Workhorse Fire Engines* Larry Shapiro, 1999      **Armor** , 1992      The American City & County , 1980      *The South African Shipping News and Fishing Industry Review* , 2001

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## **Table of Contents 3406c Caterpillar Engine Operation And Maintenance Manual**

1. Understanding the eBook 3406c Caterpillar Engine Operation And Maintenance Manual
  - The Rise of Digital Reading 3406c Caterpillar Engine Operation And Maintenance Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 3406c Caterpillar Engine Operation And Maintenance Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 3406c Caterpillar Engine Operation And Maintenance Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 3406c Caterpillar Engine Operation And Maintenance Manual
  - Personalized Recommendations
  - 3406c Caterpillar Engine Operation And Maintenance Manual User Reviews and Ratings
  - 3406c Caterpillar Engine Operation And Maintenance Manual and Bestseller Lists
5. Accessing 3406c Caterpillar Engine Operation And Maintenance Manual Free and Paid eBooks
  - 3406c Caterpillar Engine Operation And Maintenance Manual Public Domain eBooks
  - 3406c Caterpillar Engine Operation And Maintenance Manual eBook Subscription Services
  - 3406c Caterpillar Engine Operation And Maintenance Manual Budget-Friendly Options
6. Navigating 3406c Caterpillar Engine Operation And Maintenance Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - 3406c Caterpillar Engine Operation And Maintenance Manual Compatibility with Devices
  - 3406c Caterpillar Engine Operation And Maintenance Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 3406c Caterpillar Engine Operation And Maintenance Manual
  - Highlighting and Note-Taking 3406c Caterpillar Engine Operation And Maintenance Manual
  - Interactive Elements 3406c Caterpillar Engine Operation And Maintenance Manual

8. Staying Engaged with 3406c Caterpillar Engine Operation And Maintenance Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 3406c Caterpillar Engine Operation And Maintenance Manual
9. Balancing eBooks and Physical Books 3406c Caterpillar Engine Operation And Maintenance Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 3406c Caterpillar Engine Operation And Maintenance Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine 3406c Caterpillar Engine Operation And Maintenance Manual
  - Setting Reading Goals 3406c Caterpillar Engine Operation And Maintenance Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 3406c Caterpillar Engine Operation And Maintenance Manual
  - Fact-Checking eBook Content of 3406c Caterpillar Engine Operation And Maintenance Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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