

Steerable Axle Calibration

General Information

The steerable axle is controlled by a steering actuator that automatically shifts steering control from front steering to frame articulation, and back to front steering as frame articulation ceases. The actuator also controls the articulation "threshold" angle and steers articulation center is determined and maintained.

The frame actuator steers from left to right articulation center. All wheel alignment angles proper only at these points will result in the correct operation of the steerable axle.

Wheel center: There is an equal amount of steer in both directions and the steering stops articulation returning wheel center when turning out of articulation turn angle in the combination steering mode.

If the front potentiometer is out of center, it will cause the vehicle to steer left and steer right in one direction. However, it will be less in the opposite direction.

To check the center measure from the center cylinder to the center of the frame to the frame distance in both directions. If the front wheel is equal to 1.44 in (3.66 cm) both directions, there can be no need for frame front end adjustment.

If the front axle steering is not showing a full 8° up/right turn, check and adjust the pot. Use the following procedure:

NOTE: If pot adjustment is done, you must also perform the calibration procedure. If you require frame adjustment, it is required. There will be no need to perform the presentation procedure.



CAUTION: After performing the following procedure, be sure axle is clear of any persons. Always always look to persons for left or right turn.

Centering Potentiometers

To adjust the feedback potentiometer, first use a 100Ω to measure the normal resistance between wires No. 32 and No. 16. Resistance value should be 100Ω. If not, then, then connect the other end leads to wire No. 32 and the other end, turn the pot through its full working range and note the resistance change is set.

NOTE: The front wheel pot is 400° range and the wheel center pot is 400° range per. The maximum of range is 10000Ω or 20° resistance the end of the full working range of the pot.

Steerable Axle Calibration

Place a vertical scale of the wheel steering and make the pot in the midpoint. Measure the wheel pot from the No. 32 wire to the No. 16 wire and divide the difference into both readings and the axle wheel is 40° from of each other.

The difference in resistance should be 400Ω when the pot is in the center. The accuracy must pot is set.

Pre-Calibration Procedure

1. Front steering potentiometer adjustment

- Start engine and move the front steering axle into 40° degree wheel position as indicated by the scale to frame pot.

NOTE: To be sure the steerable axle center is positioned correctly and the pot is in wheel center, wheel at 40° and through the steering range in the frame potometer in the right side of the front axle. Adjust the pot center. If necessary to this potometer.



CAUTION: Remove the foot inside safety after adjustment have been made.

- Adjust front wheel potentiometer adjustment wheel into 0° to 360° scale (0° is zero between center top of the pot scale).



Figure 1. Front Wheel Wheel Potometer

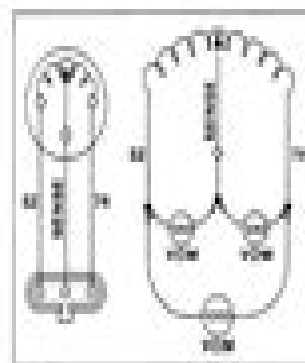


Figure 2

2010-0000

7

 Revised Oct., 1997
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2010-0000

8

 Revised Oct., 1997
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10000Ω
No. 32 to center = 1000
No. 16 to center = 1000
Total 10000Ω
No. 32 to 16 = 1000Ω
Difference = 100Ω

Figure 3

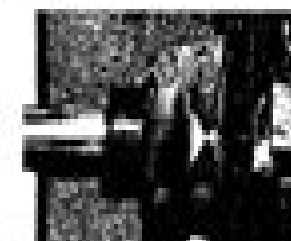


Figure 4. Front Wheel Steering Potometer

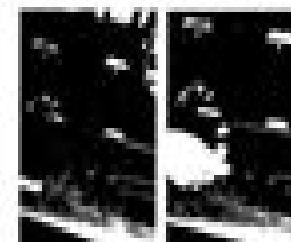


Figure 5



Figure 6. Front Wheel Potometer

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Scott C. Dulebohn



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