

PART 1 - GENERAL
ALI NO. 55-20-07

1. DESCRIPTION

- A. This procedure covers the inspection of the sandwich structure of the elevator panels using thermographic technique for trapped water inside the honeycomb core cells.
- B. This inspection is to be done from the outside after artificial thermal excitation of the elevator.
- C. Three alternative thermal excitation methods can be applied:
 - METHOD A: Heating the whole elevator inside an oven.
 - METHOD B: Heating the elevator with blankets.
 - METHOD C: Cooling the whole elevator inside a refrigerator.
- D. Inspection must be performed away from any type of hot or cold source and in ambient temperature within the range of 10 to 30° C (50 to 86° F).
- E. In order to perform this inspection two people are recommended, one NDT inspector and one assistant. The assistant will scan the inspection areas and the inspector will mark out the trapped water areas on the skin.

NOTE: AIRBUS gives a specific thermographic course for this inspection. AIRBUS recommends you do this training course before you do this inspection.

- F. For those thermographic trapped water indications partially hidden by lightning strips, a X-Ray inspection procedure is provided. This X-Ray inspection is an alternative procedure to remove the lightning strip and repeat the thermographic inspection.

2. PREFERRED INSPECTION

- A. 55-20-07, PART 10 - THERMOGRAPHIC, Page Block 1001

3. ALTERNATIVE INSPECTION

- A. 55-20-07, PART 2 - X-Ray, Page Block 201, (only for lightning strip areas)

Airbus Non Destructive Testing Manual

Piervincenzo Rizzo, Alberto Milazzo

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the authors' names.

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The Code of Federal Regulations of the United States of America, 2006 The Code of Federal Regulations is the codification of the general and permanent rules published in the Federal Register by the executive departments and agencies of the Federal Government Code of Federal Regulations United States. Internal Revenue Service, 2008 Special edition of the Federal register containing a codification of documents of general applicability and future effect as of April 1 with ancillaries Introduction to Maintenance, Repair and Overhaul of Aircraft, Engines and Components Shevantha Weerasekera, 2020-12-29 Introduction to Maintenance Repair and Overhaul of Aircraft Engines and Components brings together the basic aspects of a fundamentally important part of the aerospace industry the one that supports the global technical efforts to keep passenger and cargo planes flying reliably and safely Over time aircraft components and structural parts are subject to environmental effects such as corrosion and other types of material deterioration wear and fatigue Such parts could fail in service and affect the safe operation of the aircraft if the degradation were not detected and addressed in time Regular planned maintenance supports the current and future value of the aircraft by minimizing the physical decline of the aircraft and engines throughout its life Introduction to Maintenance Repair and Overhaul of Aircraft Engines and Components was written by the industry veteran Shevantha K Weerasekera an aerospace engineer with 20 years of aircraft maintenance experience who currently leads the engineering team of a major technical enterprise in the field **Code of Federal Regulations**, 2005 **Code of Federal Regulations**, 2005-03 The Code of Federal Regulations is a codification of the general and permanent rules published in the Federal Register by the Executive departments and agencies of the United States Federal Government **British Journal of Non-destructive Testing**, 1993 **Damage and Fracture Mechanics** Taoufik Boukharouba, Mimoun Elboujdaini, Guy Pluvinaige, 2009-08-09 The First African InterQuadrennial ICF Conference AIQ ICF2008 on Damage and Fracture Mechanics Failure Analysis of Engineering Materials and Structures Algiers Algeria June 15 2008 is the first in the series of InterQuadrennial Conferences on Fracture to be held in the continent of Africa During the conference African researchers have shown that they merit a strong reputation in international circles and continue to make substantial contributions to the field of fracture mechanics As in most countries the research effort in Africa is undertaken at the industrial academic private sector and governmental levels and covers the whole spectrum of fracture and fatigue The AIQ ICF2008 has brought together researchers and engineers to review and discuss advances in the development of methods and approaches on Damage and Fracture Mechanics By bringing together the leading international experts in the field AIQ ICF promotes technology transfer and provides a forum for industry and researchers of the host nation to present their accomplishments and to develop new ideas at the highest level International Conferences have an important role to play in the technology transfer process especially in terms of the relationships to be established between the participants and the informal exchange of ideas that this ICF offers **Health Monitoring of Aerospace Structures** Wieslaw Staszewski, C.

Boller, G. R. Tomlinson, 2004-02-13 Providing quality research for the reader this title encompasses all the recent developments in smart sensor technology for health monitoring in aerospace structures providing a valuable introduction to damage detection techniques Focussing on engineering applications all chapters are written by smart structures and materials experts from aerospace manufacturers and research academic institutions This key reference Discusses the most important aspects related to smart technologies for damage detection this includes not only monitoring techniques but also aspects related to specifications design parameters assessment and qualification routes Presents real case studies and applications this includes in flight tests the work presented goes far beyond academic research applications Displays a balance between theoretical developments and engineering applications *Revolutionizing Aircraft Materials and Processes*

Spiros Pantelakis, Konstantinos Tserpes, 2020-03-11 This book addresses the emerging needs of the aerospace industry by discussing recent developments and future trends of aeronautic materials It is aimed at advancing existing materials and fostering the ability to develop novel materials with less weight increased mechanical properties more functionality diverse manufacturing methods and recyclability The development of novel materials and multifunctional materials has helped to increase efficiency and safety reduce costs and decrease the environmental foot print of the aeronautical industry In this book integral metallic structures designed by disruptive concepts including topology optimization and additive manufacturing are highlighted

Federal Register, 2006-05-12 *Reliability in Non-destructive Testing, NDT-88* C. Brook, P. D. Hanstead, 1989

Aircraft Maintenance Elian Wildgrove, AI, 2025-03-12 Aircraft Maintenance explores the critical role of aviation maintenance in ensuring air travel safety and the industry's economic health It highlights the shift from reactive to proactive maintenance emphasizing predictive strategies using data analytics and adherence to strict regulatory compliance set by bodies like the FAA and EASA The book underscores that neglecting either technological advancement or regulatory adherence compromises the entire aviation system One intriguing fact is how predictive maintenance utilizes sensors and machine learning to foresee potential issues preventing failures and minimizing aircraft downtime The book uniquely integrates predictive maintenance strategies with regulatory compliance treating them as interconnected elements for an effective maintenance program Beginning with foundational principles it progresses through structural inspections engine maintenance avionics and hydraulics Real world case studies illustrate concept applications culminating in a discussion on automation and robotics in aircraft upkeep This comprehensive approach provides valuable insights for aviation professionals engineers students and anyone keen on understanding the complexities of air travel and related business management strategies

Airframe Inspection Reliability Under Field/depot Conditions, 1998

Scientific and Technical Aerospace Reports, 1995

Aeronautical Engineering, 1990 A selection of annotated references to unclassified reports and journal articles that were introduced into the NASA scientific and technical information system and announced in Scientific and technical aerospace reports STAR and International aerospace abstracts IAA

Non-Destructive Evaluation (NDE) of

Polymer Matrix Composites Vistasp M. Karbhari, 2013-06-30 The increased use of polymer matrix composites in structural applications has led to the growing need for a very high level of quality control and testing of products to ensure and monitor performance over time Non destructive evaluation NDE of polymer matrix composites explores a range of NDE techniques and the use of these techniques in a variety of application areas Part one provides an overview of a range of NDE and NDT techniques including eddy current testing shearography ultrasonics acoustic emission and dielectrics Part two highlights the use of NDE techniques for adhesively bonded applications Part three focuses on NDE techniques for aerospace applications including the evaluation of aerospace composites for impact damage and flaw characterisation Finally the use of traditional and emerging NDE techniques in civil and marine applications is explored in part four With its distinguished editor and international team of expert contributors Non destructive evaluation NDE of polymer matrix composites is a technical resource for researchers and engineers using polymer matrix composites professionals requiring an understanding of non destructive evaluation techniques and academics interested in this field Explores a range of NDE and NDT techniques and considers future trends Examines in detail NDE techniques for adhesively bonded applications Discusses NDE techniques in aerospace applications including detecting impact damage ultrasonic techniques and structural health monitoring

Aeronautical Engineering: A Cumulative Index to a Continuing Bibliography (supplement 235) ,1989 Government Reports Annual Index ,1992 Aircraft Engineering and Aerospace Technology ,1991 European Workshop on Structural Health Monitoring Piervincenzo Rizzo, Alberto Milazzo, 2021-01-10 This volume gathers the latest advances innovations and applications in the field of structural health monitoring SHM and more broadly in the fields of smart materials and intelligent systems The volume covers highly diverse topics including signal processing smart sensors autonomous systems remote sensing and support UAV platforms for SHM Internet of Things Industry 4 0 and SHM for civil structures and infrastructures The contributions which are published after a rigorous international peer review process highlight numerous exciting ideas that will spur novel research directions and foster multidisciplinary collaboration among different specialists The contents of this volume reflect the outcomes of the activities of EWSHM European Workshop on Structural Health Monitoring in 2020

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