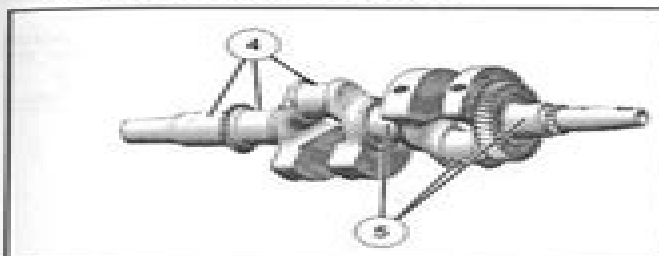
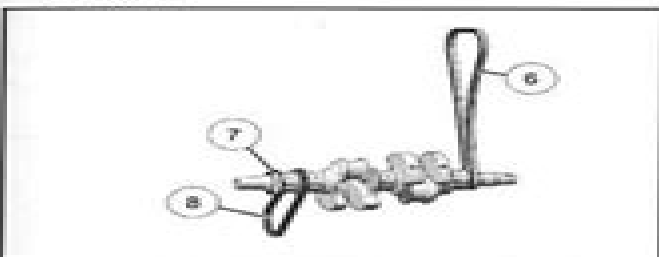


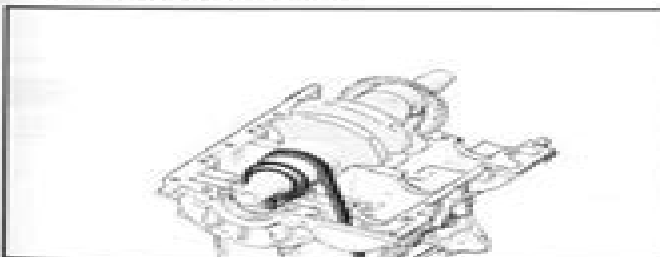
6. Apply Polaris PS-4 engine oil to each main and rod bearing journal of crankshaft ④&⑤.



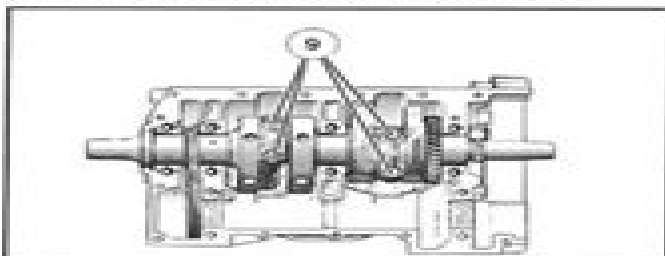
7. Loop cam chain ⑦ and oil pump drive chain ⑧ over crankshaft sprockets.
8. Apply Polaris PS-4 engine oil to the new crankshaft oil seal ⑥ and install the seal on the PTO end of the crankshaft.



9. Carefully lower the crankshaft into upper crankcase. Guide connecting rods onto the rod journals of crankshaft as necessary.



10. Adjust the PTO crankshaft seal so it rests properly in the upper crankcase.
11. Clean bolt hole threads in connecting rod to remove all oil.
12. Install matching rod cap on connecting rod using markings made upon disassembly.
13. Install new bolts and tighten evenly until snug.



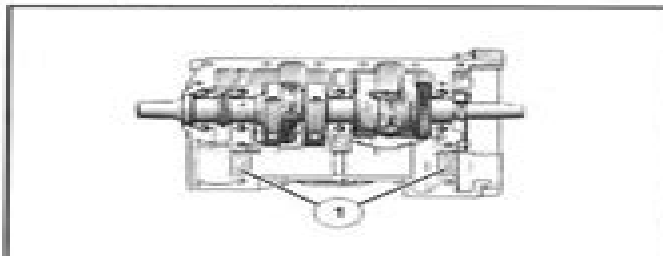
14. Torque connecting rod bolts to specification ⑫.

TORQUE

Connecting Rod Bolts: Step 1: 9 ft-lb (12 Nm) Step 2: 22 ft-lb (30 Nm) Step 3: Tighten add'n 90°

BALANCE SHAFT INSTALLATION

1. Clean the upper crankcase balance shaft bearing bore surfaces.
2. Align tab of new balance shaft bearings ① with the slot in each bearing bore of crankcase. Press bearing insert firmly into place.



3. Rotate the crankshaft until the alignment dot on the crankshaft MAG end gear is visible.

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Clymer Polaris Ranger 800, 2010-2014 Haynes Publishing, 2017-10-25 The Clymer Polaris Ranger 800 2010 2014 Repair Manual features complete maintenance and repair information for the Polaris RZR 800 built during model years 2008 2014 More than 700 Photos guide the reader through every job Where possible tools developed by the writers during the disassembly and reassembly of the machine are described in the text to save the reader from spending hundreds of dollars on factory tools Each manual features quick reference data plus chapters on Troubleshooting Lubrication maintenance and tune up Engine top end Engine lower end Clutch and drivebelt system Transmission Engine management system Electrical system Cooling system Wheels hubs and tires Front suspension steering and front gearcase Rear suspension and rear gearcase Brakes Body Wiring diagrams **93 - 97 Ford Ranger Repair Manual** , This is the PDF service repair manual for the Ford Ranger 1993 1997 The same manual autoshops and dealers reference to This isnt your everyday off the shelf autostore manual This manual is guranteed to be better than any autostore manual Detailed drawings Detail diagrams Detail step by step instructions Covers more than standard manuals Available as PDF no more damage manuals Chapters include Body Frame and Mounting Engine Suspension Driveline Brakes Transmission Clutch Exhaust system Fuel system Steering Climate Control system Instrumentation and Warning systems Battery and charging system Audio system Lighting Electrical Power supply Clymer Polaris RZR 800 2008-2014 Haynes Publishing, 2017-10-21 The Polaris RZR 800 off road vehicles are very popular and built with precision engineering to ensure a long life With the help of the Clymer Polaris RZR 800 2008 2014 Repair Manual in your toolbox you will be able to maintain service and repair your RZR 800 to extend the life of your machine for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too *Polaris 250 to 500 cc ATVs* Max Haynes, Haynes Publishing, 1999-11-15 Total Car Care is the most complete step by step automotive repair manual you ll ever use All repair procedures are supported by detailed specifications exploded views and photographs From the simplest repair procedure to the most complex trust Chilton s Total Car Care to give you everything you need to do the job Save time and money by doing it yourself with the confidence only a Chilton Repair Manual can provide **Ranger 1998 Workshop Manual** , 1997 2006-75 *PJ Ranger Workshop Manual* Ford Motor Company, 2006-11-01 2000 *Ford Ranger* Ford Motor Company, 1999 2000 Ranger Workshop Manual Ford Motor Company. Technical Support Operations, 1999 **2006-75**

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Table of Contents 2015 Polaris Ranger Service Manual

1. Understanding the eBook 2015 Polaris Ranger Service Manual
 - The Rise of Digital Reading 2015 Polaris Ranger Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 2015 Polaris Ranger Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 2015 Polaris Ranger Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 2015 Polaris Ranger Service Manual
 - Personalized Recommendations
 - 2015 Polaris Ranger Service Manual User Reviews and Ratings
 - 2015 Polaris Ranger Service Manual and Bestseller Lists

5. Accessing 2015 Polaris Ranger Service Manual Free and Paid eBooks
 - 2015 Polaris Ranger Service Manual Public Domain eBooks
 - 2015 Polaris Ranger Service Manual eBook Subscription Services
 - 2015 Polaris Ranger Service Manual Budget-Friendly Options
6. Navigating 2015 Polaris Ranger Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 2015 Polaris Ranger Service Manual Compatibility with Devices
 - 2015 Polaris Ranger Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 2015 Polaris Ranger Service Manual
 - Highlighting and Note-Taking 2015 Polaris Ranger Service Manual
 - Interactive Elements 2015 Polaris Ranger Service Manual
8. Staying Engaged with 2015 Polaris Ranger Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 2015 Polaris Ranger Service Manual
9. Balancing eBooks and Physical Books 2015 Polaris Ranger Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 2015 Polaris Ranger Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 2015 Polaris Ranger Service Manual
 - Setting Reading Goals 2015 Polaris Ranger Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 2015 Polaris Ranger Service Manual
 - Fact-Checking eBook Content of 2015 Polaris Ranger Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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