#### CLEANFIRE INJECTION (CFI)

#### Injector Replacement

The Cleanfire system utilizes 3 different color injectors. If you are replacing an injector you must replace it with the same color injector you remove.

The color is indicated in three ways, 1) it will be on the short wire hamess that is attached to the injector, 2) the injector will have a colored dot on the shaft of the injector 3)it is indicated on the label of the ECU.

If the color injector is not available you may replace all injectors with a different color and you must program the ECU to run the new installed color.

INJECTOR	COLOR
1202853-053	Yellow
1202853-027	Blue
1202853-015	Red
INJECTOR KITS	COLOR
2203325-053	Yellow
2203325-027	Blue
2203325-015	Red

If it is verified that an injector needs to be replaced, you must first find out what injector color is on the unit. You can do this by checking the decal that is located on the top portion of the ECU or by the color band that is next to the injector on the harness.

- Bleed the fuel rail. See "Fuel Rail Bleeding" on page 4.20.
- Remove the seat and fuel tank. See "IQ Fuel Tank Removal" on page 10.6.
- If removal of the engine is needed. See "600/700 CFI Engine Removal" on page 5.29.
- Replace the injectors.
- Install engine. See "600/700 CFI Engine Installation" on page 5.35.
- Re-flash ECU with Digital Wrench.
- Test run.

### 600/700 CFI Injector Replacement

If an injector is suspect to failure please use the following procedure to replace injector(s) on the CFI engine.

Using Digital Wrench, identify which injector needs to be replaced. NOTE: If the injector is on the upper fuel rail, only the air box needs to be removed to gain access to the failed injector.

NOTE: If the injector is on the lower fuel rail, engine removal is necessary for injector access. See "600 / 700 HO CFI ENGINE" on page 5.29.

#### 600/700 CFI Fuel Rail/Injector(s) Removal/ Installation

NOTE: When installing replacement injector(s) keep the red protective cap on the end of the injector to prevent damage when installed. Follow the steps and remove when instructed to do so.

- Depressurize the fuel rail. See "Fuel Rail Bleeding" on page 4.20.
- Remove the pandait straps (1-4) as shown.



 Remove the fuel rail by taking out the two hex bolts (5,6) holding it to the engine.



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