Part Number: 00016-79420

Code: YA6



Kit Contents

Dreim #	Quantity Read.	Description	- 15
1	1 1	AMPLIFIER	
2	LPAIR	FRONT SPEAKERS	
3	1 PAIR	REAR SPEAKERS	
4	100	MAIN HARNESS	
5	1	AUX HARNESS	
6	1 1	CAPACITOR	

Hardware Bag Contents

Rem #	Quantity Reqd.	Description	
1	10	4 INCH WIRE TIES	
2	4	FOAM TAPE	
3-	16	RIVETS	

Additional Items Required For Installation

Quantity Reqd.	Description	
	F-1	

Conflicts

Recommended Tools

Personal & Vehicle	Notes
Protection	
VEHICLE PROTECTION	SEAT/FLOOR COVERS
PART PROTECTION	BLANKETS
Special Tools	Notes
Installation Tools	Notes
GREASE PENCIL	
REMOVAL TOOL	NYLON TOOL
SOCKET / WRENCH	10 MM
UTILITY KNIFE	TO SLICE CARPET
SOCKET / RATCHET	12 MM, 14 MM
TORQUE WRENCH	30 ft. lbs.
	36 in lbs. & 9 ft. lbs.
PLIERS	6" (Optional)
SCREWDRIVER	DIAGONAL AND LONG
DRILL	3/16" DRILL BIT
Special Chemicals	Notes
SEALANT	3M SEALANT

General Applicability

SCION TC ALL GRADES

Recommended Sequence of Application

Itterm #	Accessory	
1	INSTALL SECURITY	
2	SATTELITE RADIO INSTALL	
3	AUDIO UPGRADE INSTALL	
4	INSTALL DOOR SILLS	
5	INSTALL MOLDED DASH	

Vehicle Service Parts (may be required for reassembly)

Hem #	Quantity Road.	Description
2		
3		

*Mandatory

Legend



STOP: Damage to the vehicle may occur. Do not proceed until process has been compiled with. OPERATOR SAFETY: Use caution to avoid risk of



CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the



accessor/ivehicle and to ensure a quality installation. IOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this DEDUCATION.



REVISION MARK: This mak highlights a change in installation with respect to previous is sue.

SPECIAL NOTE: Installation Sequences

After TMS and Safety mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

Also some items listed to be removed may not need to be removed if caution is taken to not damage vehicle.

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