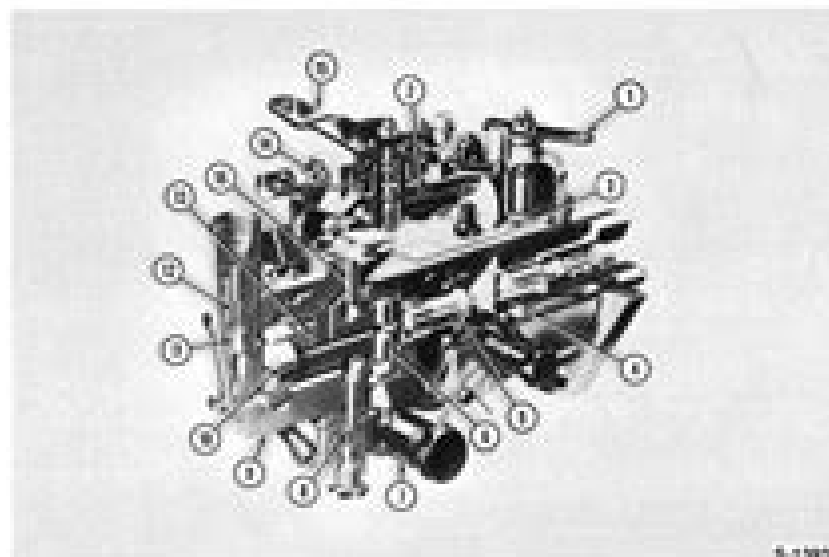




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Figure 3

## Sectional View of Fuel Injection Pump

- |                                    |                                     |
|------------------------------------|-------------------------------------|
| 1. Fuel Shut-off Lever             | 9. Hydraulic Head                   |
| 2. Governor Spring                 | 10. Transfer Pump Rotor             |
| 3. Fuel Shut-off Bar               | 11. Regulating Valve Piston         |
| 4. Governor Weight Assembly        | 12. Regulating Valve Spring         |
| 5. Drive Shaft                     | 13. Distributing Rotor              |
| 6. Pumping Plunger                 | 14. Maximum Speed Adjustment Screws |
| 7. Advance Device Piston           | 15. Throttle Lever                  |
| 8. Advance Device Non-return Valve | 16. Metering Valve                  |

The function of the transfer pump, Figure 3, is to bring fuel from the fuel tank and feed it under pressure into the pump rotor head. Inability of the transfer pump to deliver fuel at a minimum pressure of 8 psi at 100 rpm, will result in poor starting. The transfer pump provides more fuel than is needed by the engine. This extra fuel is circulated through the pump to provide lubrication and cooling for the pump. The fuel circulates out of the pump through a fitting on the pump housing to the return feed part of the line, Figure 12.

The rotor head, Figure 4, consists of opposing rollers that rotate inside a cam ring in the pump housing, Figure 5. Fuel under pressure from the transfer pump

feeds into the center of the opposing plungers, Figure 5, forcing the plungers apart. As the rotor rotates, the rollers ride over the cam lobes and force the plungers together thus providing the high pressure for injecting fuel into the engine.

Pump calibration is established and set with the pump on a calibrating test stand and no further adjustment should be required.

Normal wear occurring in the rotor head over a period of time will necessitate pump replacement when it becomes excessive. A faulty rotor head will result in poor starting and loss of power. Poor starting may also

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**Mike Jess**



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