



16499

a - Mounting Bolts

Figure 4. Rear Mounts

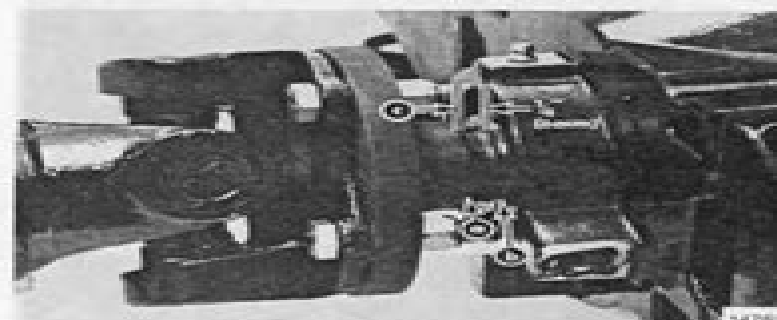
## INSTALLATION

### NOTICE

If engine mounts or drive shaft have been changed, refer to "Alignment" before starting installation.

1. Lift engine with an overhead hoist, using suitable sling and lifting eyes on engine.
2. Set engine on stringers.
3. Connect drive shaft to output flange. Torque screws and nuts to specifications.
4. Relieve hoist tension from engine; then slide engine fore or aft as needed to obtain a  $\frac{1}{4}$ " (6mm) between flange shoulder and extension shaft housing bearing. (Figure 1)

**IMPORTANT:** Failure to properly position output shaft flange (as described following) may result in bearing damage.



14765

a - Flange Shoulder

b - Bearing

c -  $\frac{1}{4}$ " (6mm)

Figure 1. Distance Between Output Shaft Shoulder and Bearing



- a - Distance Between Bearing Support Attaching Bolts and Grease Fitting  
b - Distance Between Bearing Support Attaching Bolts and Engine Mount Bolts

Figure 2. Engine Alignment

# 1986 Mercruiser 140 Service Manual

**Michael Brown**



## **1986 Mercruiser 140 Service Manual:**

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In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is truly astonishing. Within the pages of "**1986 Mercruiser 140 Service Manual**," an enthralling opus penned by a very acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve into the book's central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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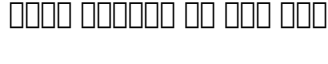
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