

Figure 18 Valve Train &amp; Cylinder Head

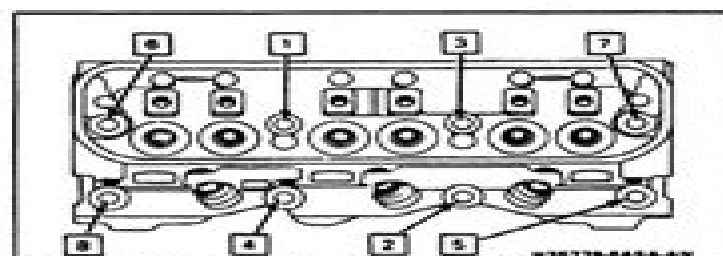


Figure 19 Cylinder Head Bolt Tightening Sequence

#### REAR CYLINDER HEAD:

- Mounting Bracket
- Power steering pump
- Generator
- Rear exhaust manifold

#### FRONT CYLINDER HEAD:

- Front exhaust manifold
- Oil dipstick

- Serpentine belt. See Figures 3 and 4.
- Negative battery cable

#### Inspect

- For proper completion of repair
- For external fluid leaks

#### CYLINDER HEAD

C & H Carline

See Figures 18 and 19

#### Remove or Disconnect

- Drain engine coolant.
- Negative battery cable.
- Mass air flow sensor and air intake duct
- T.V. and accelerator cables (cruise control cable if equipped)
- Crankcase ventilation pipe
- Vacuum lines and electrical connections as needed
- Exhaust crossover pipe
- Heater hoses
- Fuel line and wiring connector.
- Top radiator hose
- Generator and bracket
- Power steering pump and bracket. See Section 3B3.
- Right exhaust manifold

#### Clean

- With hose and wiping rags, clean dirt from the cylinder head, manifolds and adjacent areas. Avoid getting DIRT into the engine.
- A/C compressor bracket bolt (1)
  - Left exhaust manifold
  - Valve covers

# 1987 Buick Grand National Owners Manual

**Rose Army**



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