

## SOME PARTS OF CHANGES

Applicable Information	Publication No.
BF20A · BF25A	66ZV700

## CHANGE LOCATIONS

### P.12-21

## 8. BACKLASH ADJUSTMENT

### • FORWARD GEAR

#### BEFORE MODIFICATION

- 3) Turn the vertical shaft right and left while pressing it down with approximately 5 kg (11.0 lb) of force and measure the backlash.

Standard	0.10 – 0.29 mm (0.004 – 0.011 in)
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- 4) If the backlash is too large, increase the forward gear shim thickness and recheck the backlash.  
 If the backlash is too small, decrease the forward gear shim thickness and recheck the backlash.

### P.12-22

### • REVERSE GEAR

- 3) Turn the vertical shaft right and left while pressing it down with approximately 5 kg (11.0 lb) of force and measure the backlash.

Standard	0.10 – 0.39 mm (0.004 – 0.015 in)
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- 4) If the backlash is too large, increase the reverse gear shim thickness and recheck the backlash.  
 If the backlash is too small, decrease the reverse gear shim thickness and recheck the backlash.

#### AFTER MODIFICATION

- 3) Turn the vertical shaft right and left while pressing it down with approximately 5 kg (11.0 lb) of force and measure the backlash.

$$\text{Backlash} = \text{Dial Gauges measures} \times \frac{17.43^{*1}}{23^{*2}}$$

\*1 The pinion gear radius of pitch circle

\*2 The special tools (07MGJ-0010100) lever-length

Standard	0.10 – 0.29 mm (0.004 – 0.011 in)
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- 4) If the backlash is too large, increase the forward gear shim thickness and recheck the backlash.  
 If the backlash is too small, decrease the forward gear shim thickness and recheck the backlash.

Service limit	0.30 mm (0.012 in)
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- 3) Turn the vertical shaft right and left while pressing it down with approximately 5 kg (11.0 lb) of force and measure the backlash.

$$\text{Backlash} = \text{Dial Gauges measures} \times \frac{17.43}{23}$$

Standard	0.10 – 0.39 mm (0.004 – 0.015 in)
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- 4) If the backlash is too large, increase the reverse gear shim thickness and recheck the backlash.  
 If the backlash is too small, decrease the reverse gear shim thickness and recheck the backlash.

Service limit	0.40 mm (0.016 in)
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# Bf25 Service Manual

**B Lingard**



## **Bf25 Service Manual:**

**Motor Imported Car Repair Manual** ,1983      **Army Package Power Reactor APPR-1** ,1958 This manual covers the basic operating instructions to assist the operator in handling the Army Package Power Reactor This information is based on construction as of date material was compiled      **Airman's Information Manual** ,1975      **User's Manual for the RUN WILD III Wildlife/habitat Relationships Data Storage and Retrieval System** John F. Lehmkuhl,1984      *The Forest Service Timber Appraisal System* Alfred A. Wiener,1982      **Motor Truck Journal** ,1936      **Moody's Transportation Manual** ,1979      *Manual of Accounting Procedure* Memphis (Tenn.),1918      *Manual of Accounting Procedure, City of Memphis, Tennessee* Memphis (Tenn.). Board of Commissioners,1918      **Moody's Manual of Investments** John Sherman Porter,1944 American government securities 1928 53 in 5 annual vols v 1 Railroad securities 1952 53 Transportation v 2 Industrial securities v 3 Public utility securities v 4 Government securities 1928 54 v 5 Banks insurance companies investment trusts real estate finance and credit companies 1928 54      **Moody's Manual of Investments: American and Foreign** ,1944      *Faxon ... Librarians' Guide* ,1980      *Moody's Manual of Investments, American and Foreign; Banks, Insurance Companies, Investment Trusts, Real Estate, Finance and Credit Companies* ,1944      **Moody's International Manual** ,1992      **Ford Pickups 1965-86** Chilton Book Company,2001      Lolo N.F., Yellowstone Pipeline, Missoula to Thompson Falls Reroute, Missoula, Sanders, Mineral Counties, Montana, Shoshone County, Idaho ,2000      **Europe Review** ,1987      **Guide to Basic Reference Materials for Canadian Libraries** Claire England,1980      *International Trade Reporter's Survey and Analysis of Current Developments* ,1971      **South African Journal of Science** ,1984

## Unveiling the Power of Verbal Artistry: An Psychological Sojourn through **Bf25 Service Manual**

In a world inundated with screens and the cacophony of quick conversation, the profound energy and psychological resonance of verbal artistry often diminish into obscurity, eclipsed by the continuous assault of noise and distractions. Yet, situated within the lyrical pages of **Bf25 Service Manual**, a interesting function of fictional brilliance that pulses with organic emotions, lies an remarkable journey waiting to be embarked upon. Written with a virtuoso wordsmith, that mesmerizing opus manuals readers on a psychological odyssey, gently revealing the latent potential and profound affect stuck within the complex internet of language. Within the heart-wrenching expanse of the evocative evaluation, we shall embark upon an introspective exploration of the book is main subjects, dissect their interesting publishing model, and immerse ourselves in the indelible effect it leaves upon the depths of readers souls.

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